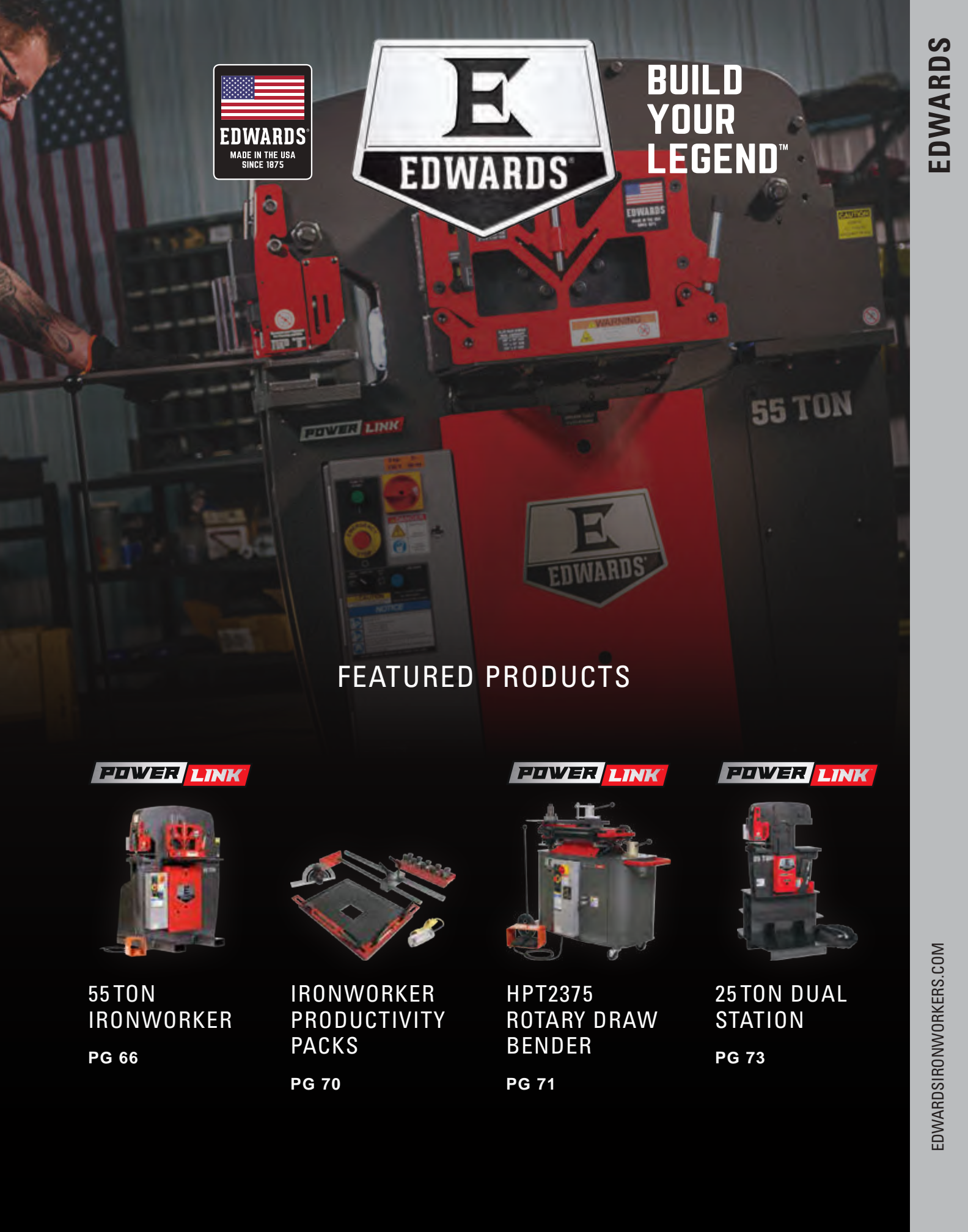


**BUILD
YOUR
LEGEND™**

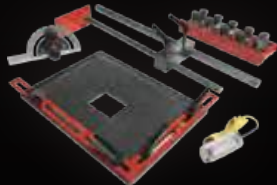


FEATURED PRODUCTS

POWER LINK



**55 TON
IRONWORKER**
PG 66



**IRONWORKER
PRODUCTIVITY
PACKS**
PG 70

POWER LINK



**HPT2375
ROTARY DRAW
BENDER**
PG 71

POWER LINK



**25 TON DUAL
STATION**
PG 73

55 TON

FOUR WORKSTATIONS

- Standard (3) – Punch, Flat Bar Shear, and Angle Shear
- Open (1) – Customize your Ironworker with optional Attachments
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5-1988(02) Compliant Guarding and ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out

SPECIFICATIONS	
Punch Rating (tons)	55
Punch Max. Capacity (in.)	1-1/16 diam. in 5/8 mild steel
Angle Shear Max. Capacity (in.)	3 x 3 x 3/8 & 4 x 4 x 1/4
Flat Bar Shear Max. Capacity (in.)	3/8 x 14 & 1/2 x 12 & 3/4 x 4
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 4 x 5/16
Standard Motor (HP)	5
Dimensions (in.)	36-1/8 x 44-3/8 x 55-1/4
Weight (lbs.)	2,480

STOCK NO.	DESCRIPTION
IW55-1P230	55 Ton Ironworker 1 Phase, 230 Volt
IW55-3P208	55 Ton Ironworker 3 Phase, 208 Volt
IW55-3P230	55 Ton Ironworker 3 Phase, 230 Volt
IW55-3P460	55 Ton Ironworker 3 Phase, 460 Volt

STOCK NO.	DESCRIPTION	POWER LINK
IW55-1P230-AC500	55 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
IW55-3P208-AC500	55 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
IW55-3P230-AC500	55 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
IW55-3P460-AC500	55 Ton Ironworker 3 Phase, 460 Volt with PowerLink	

55 TON PACKAGES	
55231012	55 Ton Ironworker 1 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55231512	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55233012	55 Ton Ironworker 3 Phase, 230 Volt, Coper Notcher & 2 LED Lights
55233512	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher & 2 LED Lights
55231022	55 Ton Ironworker 1 Phase, 230 Volt, 10" Brake & 2 LED Lights
55231522	55 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights
55233022	55 Ton Ironworker 3 Phase, 230 Volt, 10" Brake & 2 LED Lights
55233522	55 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake & 2 LED Lights



IW55-3P230-AC500
NOW STANDARD WITH LED LIGHTS

COPPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of Flat Bar or Angle Iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing



10" BRAKE WITH 4 WAY DIE

- Perfect for any of your fabricating needs, great for brackets & frames
- Includes a standard punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle



*Image note: Guarding removed for clarity to cover both of these tooling options

65 TON

FIVE WORKSTATIONS

- **Standard (4)** – Punch, Flat Bar Shear, Angle Shear and Coper Notcher
- **Open Cavity (1)** – Customize your Ironworker with 4 optional Attachments – Brake, Rod Shear, Multi-Shear and Pipe Notcher
- 12 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever- expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW65-3P230-AC600

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS		STOCK NO.	DESCRIPTION	POWER LINK
Punch Rating (tons)	65	IW65-1P230-AC700	65 Ton Ironworker 1 Phase, 230 Volt with PowerLink	
Punch Max. Capacity (in.)	1-1/16 diam. in 3/4 mild steel	IW65-3P208-AC600	65 Ton Ironworker 3 Phase, 208 Volt with PowerLink	
Angle Shear Max. Capacity (in.)	5 x 5 x 3/8	IW65-3P230-AC600	65 Ton Ironworker 3 Phase, 230 Volt with PowerLink	
Flat Bar Shear Max. Capacity (in.)	3/8 x 24, 1/2 x 14, 1 x 4,	IW65-3P460-AC600	65 Ton Ironworker 3 Phase, 460 Volt with PowerLink	
Coper Notcher Max. Capacity (in.)	2-1/2 x 5 x 3/8			
Standard Motor (HP)	5			
Dimensions (in.)	45 x 62-1/8 x 57			
Weight (lbs.)	4,750			

100 TON

FOUR WORKSTATIONS

- **Standard (3)** – Punch, Flat Bar Shear, and Angle Shear
- **Open (1)** – Customize your Ironworker with optional Attachments

- 13 additional Attachments available to tailor the Ironworker to your needs
- 17 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW100-3P230-AC600

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS

Punch Rating (tons)	100
Punch Max. Capacity (in.)	1-1/16 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	3/4 x 14, 1 x 10
Opt. Coper Notcher Max. Capacity (in.)	2-1/2 x 6 x 1/2
Standard Motor (HP)	5 or 7.5
Dimensions (in.)	45 x 56-1/8 x 61-11/16
Weight (lbs.)	4,650

STOCK NO. DESCRIPTION



IW100-1P230-AC700	100 Ton Ironworker 1 Phase, 230 Volt with PowerLink
IW100-3P208-AC600	100 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW100-3P230-AC600	100 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW100-3P460-AC600	100 Ton Ironworker 3 Phase, 460 Volt with PowerLink

100 TON PACKAGES

10231512	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, Coper Notcher
10233512	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, Coper Notcher
10231522	100 Ton Ironworker 1 Phase, 230 Volt, PowerLink, 10" Brake
10233522	100 Ton Ironworker 3 Phase, 230 Volt, PowerLink, 10" Brake

120 TON

FIVE WORKSTATIONS

- **Standard (4)** – Punch, Flat Bar Shear, Angle Shear, and Coper Notcher
- **Open Cavity (1)** – Customize your Ironworker with 4 optional Attachments - Brake, Rod Shear, Multi-Shear, and Pipe Notcher

- 12 additional Attachments available to tailor the Ironworker to your needs
- 15 optional Accessories available to increase precision and efficiency
- Available with PowerLink™ System to increase your capabilities with our ever-expanding line of Hydraulic Tools
- ANSI B11.5- 1988(02) Compliant Guarding
- ETL Certified Controls
- Integrated E-Stop, Lock-out/Tag-out



IW120-3P230-AC900

NOW STANDARD WITH LED LIGHTS

SPECIFICATIONS

Punch Rating (tons)	120
Punch Max. Capacity (in.)	1-1/2 diam. in 1 mild steel
Angle Shear Max. Capacity (in.)	6 x 6 x 1/2
Flat Bar Shear Max. Capacity (in.)	1/2 x 24, 1 x 12
Coper Notcher Max. Capacity (in.)	3 x 6 x 1/2
Standard Motor (HP)	10
Dimensions (in.)	60 x 60 x 84
Weight (lbs)	5,975

STOCK NO. DESCRIPTION



IW120-3P208-AC900	120 Ton Ironworker 3 Phase, 208 Volt with PowerLink
IW120-3P230-AC900	120 Ton Ironworker 3 Phase, 230 Volt with PowerLink
IW120-3P460-AC900	120 Ton Ironworker 3 Phase, 460 Volt with PowerLink

CUSTOMIZE YOUR IRONWORKER

MODIFY YOUR EDWARDS® IRONWORKER TO MEET YOUR SPECIFIC PROJECT NEEDS

ATTACHMENTS

BRAKE WITH 4-WAY DIE

- Perfect for any of your fabricating needs, great for brackets and frames
- Includes a Standard Punch and 4-way die allowing for 1/16", 1/8", 3/16", and 1/4" material to be formed to a 90° angle

AC1034* 8" | AC1051* 10" | AC1035* 12"



OVERSIZE PUNCH ASSEMBLY

- Accommodates punch and die sets in various shapes and sizes from 1" up to 1-9/16"
- Replaces Standard Punch Assembly or can be used as a secondary Punch Workstation

AC1024* 40T-100T DLX IW
AC1026 100T DLX, 120T IW



PIPE NOTCHER HOUSING

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925*



COPER NOTCHER

- Versatile Attachment that removes anything from a small nibble to a large notch out of flat bar or angle iron
- Integrated alignment slots on the safety guarding easily allow for 45° shearing

AC1014 55T IW
AC1098 100T IW



241 PUNCH ASSEMBLY

- Accommodates punch and dies sets from 1/8" to 1-1/16" diameter
- Can be used as a secondary Punch Workstation on any EDWARDS Ironworker with an Open Workstation

AC1055* 40T-60T IW



TURRET PIPE NOTCHER

- Make clean 90° saddle joint connections quickly and easily
- Compatible with all EDWARDS Ironworkers
- Contact EDWARDS for custom dies to match your project
- Pipe Notcher Dies sold separately

AC0925T*



ANGLE NOTCHER

- Take precise 92° notch out of mild steel up to 3" x 3" x 1/4"
- Allows for an easy 90° angle to create a steel frame

AC1025-1 40T-60T IW
AC1025 65T-110T & ELITE IW
AC1026 100T DLX, 120T IW



MULTI SHEAR

- Designed to shear flat bar up to 1/4" x 6" and angle iron up to 2" x 2" x 1/4"
- Shears solid round bar 1/4", 3/8", 1/2", 3/4" and 13/16" square bar

AC1075*



ROD SHEAR

- Shear solid round rod easily with the Rod Shear
- Handles 1/4", 3/8" 1/2", 5/8" 3/4" and 1" solid round bar

AC1074*



ACCESSORIES

*IMAGE NOTE: Guarding removed for clarity to cover these tooling options

PUNCH AND DIE STORAGE TRAY

- Keep up to 10 Punch & Die sets within easy reach speeding up user productivity and reducing downtime
- Easily mounts to either side of the output shoot

AC1920



GAUGING TABLE KIT

- 3/8" thick, 12" x 16" table that adds precision to your Punch Workstation
- Compatible with both Standard and Oversize Pedestal Die Tables
- Adjustable fences and handles quickly and easily guide your material for perfect repeatable actions

AC0900



BACK GAUGE – 48"

- The 48" Back Gauge speeds up production on repeatable cuts by providing an adjustable stop for the Flat Bar Shear and Angle Shear Workstations on the 40 Ton EDWARDS Ironworker
- A positive stop attachment that is fitted to the back of the Ironworker ensures accurate shearing

AC1011



QUICK CHANGE PUNCH ASSEMBLY

- Increase your efficiency by saving time and money with the Quick Change Punch Assembly
- Accepts both Standard and Oversize Punch & Die Sets

AC1001



HEAVY-DUTY GAUGING TABLE KIT

- 1" x 12" x 16" table adds speed and precision to your Punch Workstation
- Replaces Standard Pedestal Die Table
- Adjustable fences and handles quickly and easily to guide your material for perfect repeatable actions

AC0903



AUTO CUT – 48"

- Optimize your productivity on both the Flat Bar Shear and Angle Shear Workstations on your EDWARDS Ironworker
- The adjustable proximity sensor automatically cycles your Ironworker as you feed in material

AC1010



URETHANE STRIPPER

- Minimize material distortion when working with light gauge material

AC1099



COPER NOTCHER GAUGING TABLE KIT

- Provides a larger 3/8" x 12-1/2" x 15-5/8" size table and two fences to better align your material

AC0800



ACCESSORY LED LIGHT

- Super bright LED light with M12 connection plugs
- Powerful magnetic base allows users to attach the light to any Ironworker surface and move as needed

AC1000



IRONWORKER PRODUCTIVITY PACKS

Designed to improve operator efficiency and production, each Productivity Pack is specifically designed with an Ironworker function in mind. Focusing on convenience and maximizing output, these Productivity Packs also increase accuracy and precision.



STOCK #	DESCRIPTION	10 PIECE ROUND PUNCH & DIE SET WITH STORAGE TRAY	LED LIGHT	FABRICATOR'S PROTRACTOR	GAUGING TABLE KIT	QUICK CHANGE PUNCH COUPLING	48" BACK GAUGE	48" AUTO CUT	COPER NOTCHER GAUGING TABLE KIT	FENCE KITS
AC2200	General Productivity Pack for 40TC-100T IW	✓	✓	✓	✓		✓			
AC2250	General Productivity Pack for 100T DLX & 120T IW	✓	✓	✓	✓		✓			
AC2400	Punching Productivity Pack	✓	✓	✓	✓	✓				
AC2500	Notching Productivity Pack		✓	✓					✓	
AC2600	Shearing Productivity Pack			✓			✓			✓
AC2700	Automatic Shearing Productivity Pack			✓				✓		✓
AC2800	Ultimate Productivity Pack	✓	✓	✓	✓	✓	✓		✓	

PUNCH & DIE SETS

- Created for user convenience and ease of use
- Most sets allow users to keep organized with a convenient storage case
- Made of durable tool steel for long life
- Compatible with Standard Pedestal Die Table
- PD1500 contains the Punch & Die Storage Tray which easily mounts to either side of the output shoot

STOCK NO.	DESCRIPTION
PD1000	Punch & Die Starter Set
PD1210	12 Piece Round Punch & Die Set with Storage Case
PD1220	12 Piece Standard Round Punch & Die Set with Storage Case
PD1240	12 Piece Round Metric Punch & Die Set with Storage Case
PD1260	12 Piece Square Punch & Die Set with Storage Case
PD1280	12 Piece Oblong Punch & Die Set with Storage Case
PD1500	10 Piece Round Punch & Die Set with Punch & Die Tray
PD3200	32 Piece Round Punch & Die Set with Storage Cases



PD1210



PD1500

Note: Punch diameter must meet or exceed the thickness of your material

PLUG IN. POWER UP. POWERLINK™

The EXCLUSIVE EDWARDS PowerLink™ System turns your EDWARDS Ironworker into a power source for our ever-increasing line of Hydraulic Tools.

- Simply Plug In AND Power Up any of our ever-increasing line of Hydraulic Tools into your EDWARDS Ironworker with PowerLink System to expand your fabrication capabilities
- We offer Ironworker models from 50 to 120 Tons with the factory installed PowerLink System
- Our line of ELITE Ironworkers come standard with the PowerLink System
- Review the specific Ironworker pages and look for the PowerLink™ logo to find Ironworkers with the PowerLink System installed
- The EDWARDS Portable Power Unit is an additional power source with the PowerLink System



**ROTARY
DRAW
BENDER**



**20 TON
RADIUS
ROLLER**



**20 TON
HORIZONTAL
PRESS**



**25 TON
DUAL
STATION**

THIS POWERLINK SOURCE
WILL POWER ALL OF THESE
POWERLINK TOOLS



ED1-62 HPST2375



**20 TON
SHOP
PRESS**



**40 TON
SHOP
PRESS**



**60 TON
SHOP
PRESS**



**110 TON
SHOP
PRESS**

NEW ROTARY DRAW BENDERS

- Full 180° bends in one stroke, improving productivity
- Open style, drop-on tooling reduces time and frustration when changing dies
- Easily move around your shop with casters and wheels
- Auto-stop makes repeatable bends simple

ED1-61, HAT2375 REQUIRES ADDITIONAL POWERLINK SOURCE TO OPERATE

ED1-62, HPST2375 POWERLINK SOURCE TO POWER ADDITIONAL POWERLINK SYSTEM TOOLS

STOCK NO.	DESCRIPTION
ED1-61	NEW HAT2375; Rotary Draw Bender
ED1-62	NEW HPST2375; Rotary Draw Bender PowerLink Source

SPECIFICATIONS

Bend Capacity (deg)	180
Minimum CLR (in.)	1/2
Minimum OD (in.)	1/4
Mild Steel Solid Rod (in.)	1
Mild Steel Pipe Schedule 40 (in.)	2
Mild Steel Round Tube (Wall) (in.)	2-1/2 (1/8)
Stainless Steel Square Tube (Wall) (in.)	1-1/2
Stainless Steel Round Tube (Wall) (in.)	2-3/8 (1/8)
Mild Steel Steel Pipe Schedule 40 (in.)	2
Max. Center Line Radius CLR (in.)	7 - 8
Power	2HP, 120V

25 TON DUAL STATION HYDRAULIC TOOL



TWO WORKSTATIONS

- Standard (1) – Punch
- Open Cavity (1) – Customize your 25 Ton Dual Station with optional Attachments
- 9 interchangeable Attachments available to tailor the 25 Ton Dual Station to your needs
- 7 optional Accessories available to increase precision and efficiency
- Requires an Edwards Ironworker with PowerLink System or a Portable Power Unit to operate

SPECIFICATIONS	
Punch Rating (tons)	25
Punch Capacity (in.)	1 diam. in 5/16 mild steel
Punch Throat Depth (in.)	5
Punch Work Height (in.)	36-3/4
Open Workstation Height (in.)	34-3/4
Dimensions (in.)	25 x 34-1/2 x 51
Weight (lbs.)	836

STOCK NO.	DESCRIPTION
HAT2500	25 Ton Dual Station

DUAL STATION BUNDLES	
HAT2510	25 Ton Dual Station and Portable Power Unit 1 Phase, 230 Volt
HAT2520	25 Ton Dual Station and Portable Power Unit 3 Phase, 230 Volt
HAT2530	25 Ton Dual Station and Portable Power Unit 3 Phase, 460 Volt



HAT2500

SHOP PRESS **POWER LINK**

- Rolling cylinder provides maximum adaptability
- Unique open-sided design allows material to pass through the frame
- Easy-to-use Hand/Jog Control (20 and 40 Ton)
- Electric foot pedal with integrated jog control (60 and 110 Ton)
- Accepts a wide variety of optional tooling: Press Brake Tooling, 6 Piece Tooling Set
- 60 and 110 Ton models available with Programmable Logic Control that provides added precision and flexibility while saving the user time and money
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate

STOCK NO.	DESCRIPTION
20 TON SHOP PRESS BUNDLE	
HAT2000	20 Ton Shop Press
HAT2010	20 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT2020	20 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT2030	20 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
40 TON SHOP PRESS BUNDLE	
HAT4000	40 Ton Shop Press
HAT4010	40 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT4020	40 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT4030	40 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
60 TON SHOP PRESS BUNDLE	
HAT8000	60 Ton Shop Press
HAT8050	60 Ton Shop Press with PLC
HAT8010	60 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT8020	60 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT8030	60 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt
110 TON SHOP PRESS BUNDLE	
HAT9000	110 Ton Shop Press
HAT9050	110 Ton Shop Press with PLC
HAT9010	110 Ton Shop Press and Portable Power Unit 1 Phase, 230 Volt
HAT9020	110 Ton Shop Press and Portable Power Unit 3 Phase, 230 Volt
HAT9030	110 Ton Shop Press and Portable Power Unit 3 Phase, 460 Volt



HAT8000

SPECIFICATIONS

	20	40	60	110
Rating (tons)	20	40	60	110
Cylinder (in.)	2	4	4	4
Stroke (in.)	6-1/4	12-1/4	12-1/4	12-1/4
Working Area (in.)	10-1/2 x 20	38 x 40-1/2	39-1/4 x 42	37-7/16 x 48
Dimensions (in.)	24 x 27 x 37	48 x 48 x 79	48 x 54 x 86	48 x 64 x 88
Weight (lbs.)	392	1,400	1,900	2,690

PRESS BRAKE TOOLING **POWER LINK**

- Machined solid-steel base with heavy-duty return springs for smooth operation
- Features a rugged, machined punch with 4-way die
- Offered in six lengths: 12", 18", 24", 32" and **NEW** 36" and 40" *

STOCK NO.	DESCRIPTION
PRB06-1	Press Brake Tooling Set - Six Piece 60/110 Ton
PRB06	Press Brake Tooling Set - Six Piece
PRB12	Press Brake Tooling 12" Press Brake
PRB18	Press Brake Tooling 18" Press Brake
PRB24	Press Brake Tooling 24" Press Brake
PRB32	Press Brake Tooling 32" Press Brake
PRB36	NEW Press Brake Tooling 36" Press Brake
PRB40	NEW Press Brake Tooling 40" Press Brake
PR135	Press Brake Back Gauge
PRB110	Shop Press Brake Mount Kit - 110 Ton
PRB60	Shop Press Brake Mount Kit - 60 Ton

Note: * Visit edwardsironworkers.com to see compatibility chart



PRB32

10 TON TUBE/PIPE BENDER **POWER LINK**

- Bend a wide variety of round or square tube and pipe up to 180°
- Horizontal or vertical operation provides the user flexibility
- Over 300 standard dies available to handle your bending needs
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate



HAT1000

SPECIFICATIONS	
Rating (tons)	10
Bend Capacity (deg.)	180°
Pipe Capacity (in.)	2 ID (Sch. 40)
Tube Capacity (in.)	2-1/2 OD .095
Square Tube Capacity (in.)	2 OD .25
Cylinder (in.)	1-3/4 Ram
Stroke (in.)	14
Dimensions (in.)	40-1/2 x 36-1/2 x 42
Weight (lbs.)	600

STOCK NO.	DESCRIPTION
HAT1000	10 Ton Tube/Pipe Bender
10 TON TUBE/PIPE BENDER BUNDLE	
HAT1010	10 Ton Bender and Portable Power Unit 1 Phase, 230 Volt
HAT1020	10 Ton Bender and Portable Power Unit 3 Phase, 230 Volt
HAT1040	10 Ton Bender and Portable Power Unit 3 Phase, 460 Volt

20 TON HORIZONTAL PRESS **POWER LINK**

- Designed for maximum tooling flexibility with 4 hardened pin locations
- Ships with a standard 6" Brake with 4-way die able to create clips, brackets, hangers and more
- Digital encoder provides enhanced accuracy for precise repeatability
- Requires an EDWARDS Ironworker with PowerLink System or a Portable Power Unit to operate



HAT6000

SPECIFICATIONS	
Rating (tons)	20
Cylinder (in.)	2.25
Stroke (in.)	10
Dimensions (in.)	26 x 43 x 49
Weight (lbs.)	1,350

STOCK NO.	DESCRIPTION
HAT6000	Horizontal Press
HORIZONTAL PRESS BUNDLE	
HAT6010	Horizontal Press and Portable Power Unit 1 Phase, 230 Volt
HAT6020	Horizontal Press and Portable Power Unit 3 Phase, 230 Volt
HAT6030	Horizontal Press and Portable Power Unit 3 Phase, 460 Volt

20 TON RADIUS ROLLER **POWER LINK**

- Bends a smooth, long diameter curve for a wide variety of materials including pipe, tube, square tube, solid round, flat bar, angle iron and channel
- Variable-speed hydraulic drive allows users to dial in the appropriate speed for different materials
- Includes a 6 Universal piece die set that accepts square tube, flat bar, angle iron and channel
- Requires an EDWARDS Ironworker with PowerLink System or Portable Power Unit to operate



HAT5000

SPECIFICATIONS	
Rating (tons)	20
Round Pipe (in.)	2 (Sch. 40)
Round Tube (in.) (mm)	2-1/2 (.095)
Square Tube (in.) (mm)	2 (.120)
Solid Round (in.)	1-3/8
Flat Bar – Easy Way (in.) (mm)	3 (.375)
Flat Bar – Hard Way (in.) (mm)	2-1/4 (.375)
Angle Iron (in.) (mm)	2 (.250)
Dimensions (in.)	43 x 45 x 49
Weight (lbs.)	1,700

STOCK NO.	DESCRIPTION
HAT5000	Radius Roller
RADIUS ROLLER BUNDLE	
HAT5010	Radius Roller and Portable Power Unit 1 Phase, 230 Volt
HAT5020	Radius Roller and Portable Power Unit 3 Phase, 230 Volt
HAT5030	Radius Roller and Portable Power Unit 3 Phase, 460 Volt



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